



scale = 1/2 chest

center front line (CFL) = 5/8" back from the front edge (line 8)

- |         |   |             |   |
|---------|---|-------------|---|
| 1 - 0   | 1/3 scale   | 20          | 2 3/4" back from front edge (line 8)                                  |
| 2 - 1   | 3 1/4"  | 21 - 20     | point length (4 1/4" for size 40)                                     |
| 3 - 0   | natural waist = 2 head units                          | 22          | halfways between line 3 and line 4                                    |
| 4 - 0   | back length   | 23 - 8      | 3/4"  |
| 5 - 2   | 1/3 scale plus 3/4"                                   | 24 - 3      | back waist suppression (1" for size 40)                               |
| 6 - 5   | 1/3 scale plus 1 1/2"                                 | 25 - 4      | back waist suppression minus 1/4"<br>(optional: down 1/4")            |
| 7 - 6   | 1/6 scale   | 26          | halfways between 6 - 7  |
| 8 - 2   | 1/2 chest plus 3"                                     | join 9 - 26 | hem in a straight line  |
| 9 - 7   | front balance: 0 - 2                                  | 27          | 4" above waist line   |
| 10 - 9  | front shoulder angle: 1 3/4"                          | 28          | 3/4" suppression  |
| 11 - 9  | shoulder width plus 3/8" seam                         | 29          | 1/2" suppression  |
| 12 - 0  | 1/6 scale plus 1/4"                                   | 30          | squared off 90° from 27 - 28<br>1 1/2" from side seam                 |
| 13 - 12 | stand (1" for a size 40)                              | 31 - 30     | 10 - 11 plus dart suppression 3/4"                                    |
| 14 - 13 | front shoulder width plus 3/8" squared off 90° from 1 | 32          | squared over from second button<br>1/4" forward from pt 31            |
| 15 - 5  | half 5 - 6 and down 3/4"                              | 33 - 32     | 30 - 31 minus 3/4" dart, minus 1/4"<br>angled, 1/2" less than 30 - 31 |
| 16      | intersection of line 15 and line 4                    |             |   |
| 17      | 3/8" suppression                                      |             |   |
| 18      | 3/4" suppression                                      |             |   |
| 19 - 16 | 3/4"  |             |   |